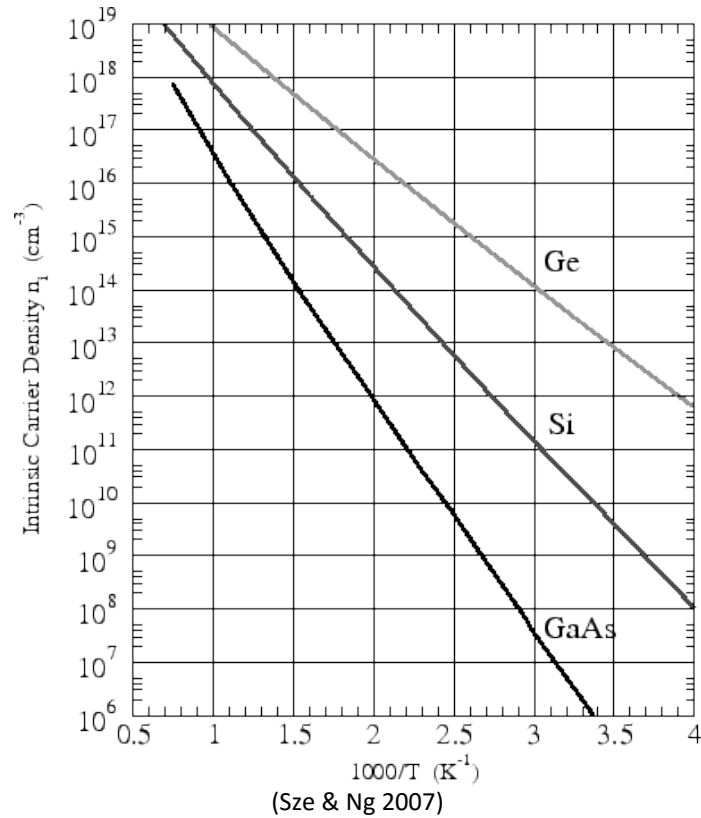


Homework 1

1. An 8" wafer currently sells for about 100\$, and a 12" wafer currently sells for approximately 400\$. Assuming 1mm dies:
 - a. How many dice do you get from each wafer? Show your work, don't forget to exclude partial dice! (8" and 12")
 - b. Does the increase in size from 8" to 12" wafers make financial sense if you only consider the silicon cost? Calculate cost/die for each.
 - c. Assuming a marginal increase in process costs with size, total per-wafer cost of processing increases also from 500\$ for the 8" process to 600\$ for the 12" process. Calculate the cost/die for each wafer size, and state the overall % change in the cost/die.
 - d. Does the increase in size make financial sense when including processing costs?

2. Starting with an intrinsic piece of Si which subsequently is doped by Indium with a concentration of $1 \times 10^{17} \text{cm}^{-3}$. Assuming $T = 300\text{K}$.
 - a. Is this a n or p type doping, why?
 - b. After doping, is the E_F (fermi level) closer to the E_c (conduction band) or E_v (valence band)?
 - c. Calculate the exact value of $E_F - E_i$ in eV. Assuming silicon bandgap to be 1.12eV and equivalent effective mass (in other words $E_i = E_g/2$)
 - d. Is this considered degenerate doping, why or why not?
 - e. Now calculate the value of $E_F - E_i$ in eV at $T = 1300\text{K}$ given the following information:



3. Consider a piece of silicon doped with Phosphorus (P, which has an ionization energy of 45meV) at a concentration of $1 \times 10^{16} \text{cm}^{-3}$ and referring to the figure attached in Prob. 1e).
- What is $E_F - E_i$ at $T=300\text{K}$?
 - What is $E_F - E_i$ at $T=400\text{K}$?
 - Qualitatively, what starts to happen to $E_F - E_i$ at $T \geq 600\text{K}$?

- d. What is $E_F - E_i$ at $T=0K$? Why? (Might help to draw all of the energy bands/levels.) Calculate $E_F - E_i$ at $T=0K$ for this sample.
- e. Does your answer to the last part (2d) change if we dope the silicon with a different donor material? If so, how does the value change? Calculate $E_F - E_i$ at $T=0K$ for n-type dopant of Arsenic (As). (Hint: ionization energy is 54meV for As when doped in silicon.)
- f. Does your answer to 2d change if we dope the silicon with an acceptor rather than a donor? Calculate $E_i - E_F$ at $T=0K$ for p-type dopant of Boron (B). (Hint: ionization energy is 45meV for B when doped in silicon.)